



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW1205G00132-3G-11
Job Sheet 172628



Part No: RBW1205G00132-3G-11

Job Qty: 1 ea **3**

Part Name: Location Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW1205G00132-3G Rev 9 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/15/18	0.00	0.00	Start Up Small Fab-3		MCC
110	Small Fab	1 pcs		3/16/18	0.00	0.41	Small Fab-4		MCC DAS
120	QC	1 pcs		3/16/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		3/16/18	0.00	0.00	Packaging3-1		18-04-18 45
140	QC21-SA	1 Ea		3/16/18	0.00	0.00	QC21	ml 18/04/18	6A095 18

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 3. ***NOTE*** Use PDF

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

DAS
21
9-20

APR 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.1230 sf (.123 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	48	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Engineering ☐ Quality ☐ Other ☐																																																				
Date : _____	Step #: _____	[QSI042] Approval																																																				
Description Work Order Deviation		Completed By _____ Hand / Supervisor Approval Verification _____ C / QA Coordinator Approval _____																																																				
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="4" style="text-align: left; padding: 5px;">Root Cause</th> </tr> </thead> <tbody> <tr> <td style="width: 15%;">Environment</td> <td style="width: 15%;">☐</td> <td style="width: 15%;">No Re-verification</td> <td style="width: 15%;">☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operator</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/Setup</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> </tr> </tbody> </table>			Root Cause				Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐
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Date: 04/17/18

Inspector: _____

Revision: 9

Serial No/Batch: S061815

Job No: 172628

Part: RBW1205G00132-3G-11

Container No: S061815

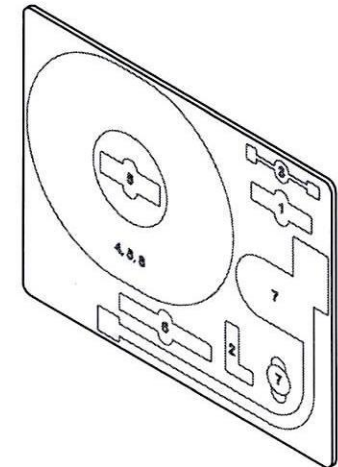
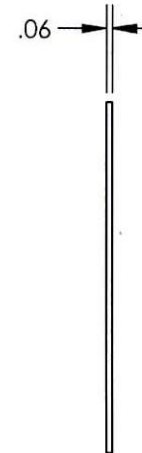
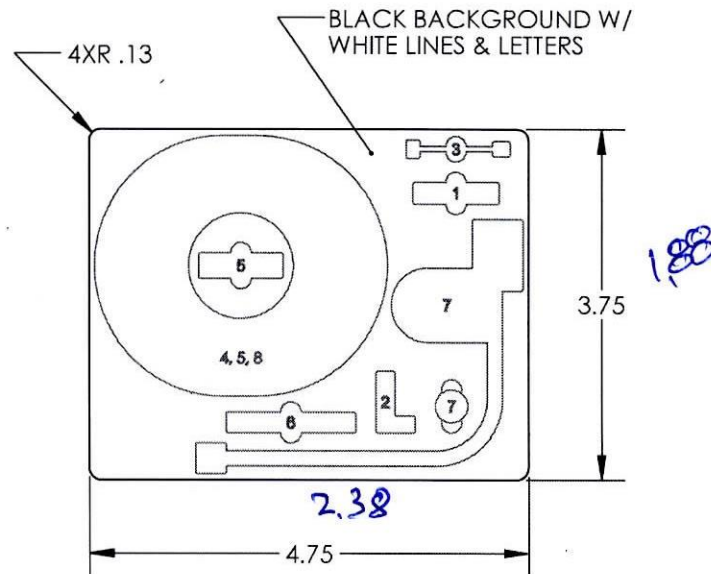
DART AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Positioned Wrong
Outside Dimensions
Over/Under tolerance
Part Incorrect
Part Lost/Missing
Part Moved
Drawing
Finish
Misread
Turning Sequence

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
9	17-0122	-11 ADDED ITEM #8. CH'D DIM WAS (.06) IS .06. CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$, WAS $\pm .01$ IS $\pm .03$.			6/19/2017	DPD JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 172628 MJS
18-02-21

(-11)

LOCATION PLACARD

DART AEROSPACE	
TITLE HELICOPTER SERVICING KIT	
DWG NO. RBW1205G00132-3G-11	REV 9
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FEAT	.XXX $\pm$.010 FRACTIONS $\pm$ 1/8
TREAT	.XX $\pm$.03 ANGLES $\pm$ 1°
FINISH	.X $\pm$.1 SURFACES = 125✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: SMITH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 07/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 07/14/2017	USED ON MODEL
QA APPR: JL 07/19/2017	AGUSTA AW139
APPROVED: JAG 07/20/2017	
SCALE 1:2	DATE 10/14/2013 SHEET 3 OF 5